

IFW SENT

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TR 7:31.08 Applicants hereby amend the paragraph on page ¹³~~11~~, beginning on line ¹⁴~~9~~ of the specification as follows:

An initially effected partial cut of an electromechanical feed of the honing stones may be implemented with defined pause intervals. The switch from partial cut to the full cut parameter can be triggered by monitoring the power input since the torque increases with the full-area application of the cutting tools. This can also be a signal to retire the slide movement such that as a result the reciprocating motion is initiated by the honing spindle, and the alternating longitudinal motion by the honing spindle is effected in the full cut. The use of the slide unit as the stroke-drive enables the stability of the spindle to be significantly increased.

Applicants hereby amend the paragraph on page 14, beginning on line 18 and continuing on page ¹⁵~~17~~ of the specification as follows:

FIG. 1 shows a workpiece 1, which in this embodiment is an engine block. This workpiece has multiple bores 2 which are provided in the form of cylinder bores and have a circumferential surface 3 which is to be machined. Each bore 2 has a longitudinal axis M_B . Multiple crankshaft bearings 4 are provided in the lower section of the engine block 1, the bearings having a common axis κ , i.e., the longitudinal axis of the crankshaft M_K . The engine block 1 is accommodated in a precise manner on the workpiece carrier 8 by indexing pins 9 so that the relative location of the workpiece 1 is precisely positioned.